



# 65

χρόνια

σεβασμό στον μάστορα

δομικά υλικά

construction materials



Technical Specifications

Date of issue: 09/11/2014

Version Number: 3th

## Atlastick 330

### Contact universal



**ATLAsTICK 330** is a high quality, powerful contact adhesive formulated with specially selected raw materials to provide strong, elastic and water proof bonding.

- **Ideal for Leather, Natural Rubber, Metal, Wood, Plastic\* Stone, Cork.**
- **It dries quickly! It sticks tight!**

\* Unfit for PE, PP, PTFE, PS, flexible PVC and Teflon®.

#### Surface preparation

All surfaces must be dry, clean and free from oil, paint and other poorly adhering substances. Always stir well before use. Prior to application of the adhesive, both surfaces should be sanded in order to obtain a rough surface.

#### Application

Ensure that surfaces to be bonded are clean and dry.

1. Apply on both surfaces.
2. Wait 15 minutes approximately for the solvent to evaporate.
3. Press firmly for 3 seconds <sup>1</sup>.

<sup>1</sup> Attention!!! Correction is not possible anymore. Bonding strength depends on the applied pressing force and not on the contact duration. Store in a cool, dry place.

#### Technical Specifications

**Composition:** Polychloroprene rubber

**Appearance:** Syrupy Liquid

**Dry film:** Pale yellow

**Odor:** Typical

**Density:** 0,895 ± 0,01 Kg/L (20°C)

**Viscosity:** 90 ± 5 KU (20°C)

**Flashpoint:** 4°C (Abel)

**Open time:** Approx. 20-30 minutes at temperature 18-25°C

**Initial welding:** At 20°C about 40 minutes

**Final welding:** Full soldering is achieved after 24 hours at 20°C. Glued parts can be processed after 3-5 hours

**Application temperature:** From 10°C to 30°C

#### Storage

At least 12 months from the date of production if it remains in its original unopened packaging and stored in a cool environment between 5°C and 25°C.





# 65

χρόνια

σεβασμό στον μάστορα

δομικά υλικά

construction materials



Technical Specifications

Date of issue: 09/11/2014

Version Number: 3th

# Atlastick 330

## Packaging

50 ml.	1/4	1/2	750 ml.	5/1	16/1
--------	-----	-----	---------	-----	------

## Safety information

Read the label before use. For detailed instructions - precautions, consult the Product Safety Data Sheet. Poison Information Centre: (+30) 210 77 93 777.



The technical information and instructions supplied in this data sheet are based on our knowledge and experience. The recommendations and suggestions referring to the use of the product are provided without guarantee, since site conditions during the application are beyond the control of our company. Therefore the user is responsible for confirming that the chosen product is suitable for the envisaged application. Our company designs and produces products intended to satisfy your needs. Please do not hesitate to contact us, if you encounter any technical problem.

Σελίδα 2 από 2 / Page 2 from 2